

**Amendments To The Claims**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

Claims 1-10. (Canceled)

Claim 11. (Currently Amended) A method for manufacturing a board (1) for gliding over snow, comprising the steps:

- (a) producing a decorative and protective exterior assembly (3) having an outer surface (6) and an inner surface (7);
- (b) making at least one opening (17) in the exterior assembly (3) produced;
- (c) engaging an additional piece or pieces on the outer surface (6) of the exterior assembly (3), each additional piece or pieces projecting from the inner surface (7) and having at least one ~~through-fixing~~ zone (11) that passes through the opening or openings (17);
- (d) positioning the exterior assembly (3) with the additional piece or pieces (8) in a mold for the subsequent steps of producing the board (1) wherein ~~the fixing zone or zones~~ at least one

zone (11) of the additional piece or pieces (8) penetrate an inner structure (4) of the board (1) so as to constitute one or more securing means having at least one ~~fixing~~ zone (11), wherein the ~~through fixing zone or zones~~ at least one zone (11) is ~~or are~~ a through fixing zone or zones, passing through the exterior assembly (3), projecting and penetrating into the inner structure (4) of the board (1) so as to constitute one or more means of securing by anchoring in the exterior assembly (3) and/or in said inner structure (4).

Claim 12. (Currently Amended) A method for manufacturing a board (1) for gliding over snow, comprising the steps:

- (a) producing a decorative and protective exterior assembly (3) having an outer surface (6) and an inner surface (7);
- (b) making at least one opening (17) in the exterior assembly (3) produced;
- (c) engaging an additional piece or pieces on the outer surface (6) of the exterior assembly (3), each additional piece or pieces projecting from the inner surface (7) and having at least one

~~through fixing~~ zone (11) that passes through the opening or openings (17);

- (d) positioning the exterior assembly (3) with the additional piece or pieces (8) in a mold for the subsequent steps of producing the board (1), wherein the ~~fixing zone or zones~~ at least one zone (11) of the additional piece or pieces (8) penetrate an inner structure (4) of the board (1) so as to constitute one or more securing means having at least one ~~fixing~~ zone (11), wherein the ~~through fixing zone or zones~~ at least one zone (11) is ~~or are~~ a through fixing zone or zones, passing through the exterior assembly (3), projecting and penetrating into the inner structure (4) of the board (1) so as to constitute one or more means of securing by anchoring in the exterior assembly (3) and/or in said inner structure (4); and

wherein provision is made beforehand in the through fixing zone or zones (11) for fixing the additional piece or additional pieces (8) for one or more grooves (13) or recesses (14, 15) in order to allow the filling of the groove

or grooves (13) or recess or recesses (14, 15)  
with a material for binding the inner structure  
(4) during the subsequent steps of producing  
the board (1).

Claim 13. (Previously Presented) The method as  
claimed in claim 12, wherein the material for binding the  
inner structure (4) is a resin if the subsequent steps of  
producing the board (1) comprise, in particular, a  
compression-molding operation, and wherein the material for  
binding the inner structure (4) is a polyurethane if the  
subsequent steps of producing the board (1) comprise, in  
particular, an injection operation.

Claim 14. (Currently Amended) The method as  
claimed in claim 12, wherein after the step of the additional  
piece or additional pieces (8) being placed in the opening or  
openings (17) of the exterior assembly (3) a provision is made  
in the through fixing zone or ~~[[zone]]~~ zones (11) for at least  
one stop or stops for preventing tearing-away of the  
additional piece or additional pieces (8).

Claim 15. (Canceled)

Claim 16. (Currently Amended) The method as  
claimed in ~~claim 15~~ claim 12, wherein the stop or stops

provided in the through fixing zone or zones (11) consist of one or more blocking wedges or washers (16) set in the groove or grooves (13) or in the recess or recesses (14, 15).

Claim 17. (Previously Presented) The method as claimed in claim 16, wherein the stop or stops provided in the through fixing zone or zones (11) consists or consist of one or more projecting elements produced by means of a punching operation in the groove or grooves (13) or in the recess or recesses (14, 15).

Claim 18. (Previously Presented) The method as claimed in claim 17, wherein the additional piece or pieces (8) will be set at least partially in the inner structure of the board (1) such that its or their exterior shape (9) is flush with the exterior face (2) of the gliding board (1).

Claim 19. (Previously Presented) The method as claimed in claim 12, wherein one or more openings (17), corresponding, respectively, with the through fixing zone or zones (11) is or are made in the exterior assembly (3).